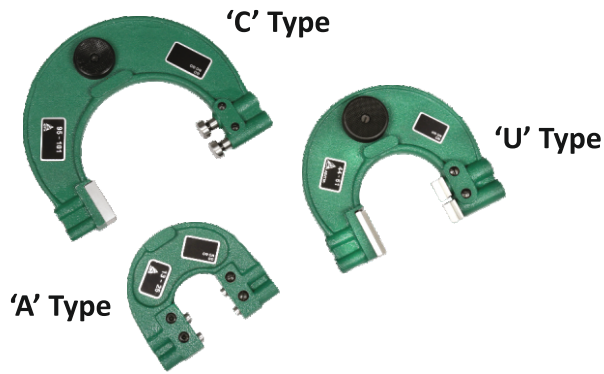


ADJUSTABLE SNAP GAUGE



Features

- Go/No Go Gauging with Reset Facility in the event of wear
- Available in square, grooved or pin type anvil design for the particular application
- Conforms to IS : 7606-1982

Technical Specifications

Parallelism	3µm upto 32mm 4µm upto 89mm 5µm upto 300mm
Anvil Flatness	1.5µm

'C' Type	'A' Type	'U' Type
(Range in mm) 0-6, 6-13, 13-19, 19-25, 25-32, 32-38, 38-44, 44-51, 51-57, 57-63, 63-70, 70-76, 76-82, 82-89, 89-95, 95-101, 101-108, 108-114, 114-120, 120-127, 127-133, 133-139, 139-146, 146-152, 152-163, 163-175, 175-188, 188-200, 200-213, 213-225, 225-238, 238-250, 250-263	(Range in mm) 0-13, 13-25, 25-38, 38-51, 51-64, 64- 76, 76-95, 95-114, 114-133, 133-152, 152-178, 178-203, 203-229, 229-254, 254-279, 279-305	(Range in mm) 0-6, 6-13, 13-19, 19-26, 26-32, 32-38, 38-44, 44-51, 51-57, 57-67, 67-76, 76-86, 86-95, 95-105, 105-114, 114-124, 124-133, 133-146, 146-159, 159-171, 171-184, 184-197, 197-210, 210-222, 222-235, 235-248, 248-260

Applications

- Useful for checking External Dimensions
- Convenient for checking mass produced components by unskilled labour
- Go & No Go Gauge sizes can be set & checked easily
- Convenient for checking Grooved Dimensions by type A & U

DIAL SNAP GAUGE



Features

- Aluminum frame with plastic handle to provide insulation and firm grip
- Ground and lapped carbide measuring anvils provide high wear resistance and long life. Chattered anvils ensure easy & safe insertion of the work piece
- Collet clamping of sensing device like dial indicators (mechanical or electronic) with 8 mm mounting shank ensures positive clamping and alignment to measuring axis
- Smooth and an rotational movement of the measuring spindle by guide pin
- Adjustable stopper for correct positioning of work piece ensures accuracy in repetitive measurements
- Protector provided to ensure adequate protection to the sensing device
- Cylindrical setting master available on request
- Conforms to IS 14271-1995

Technical Specifications

Measuring Face	14mmx14mm (Carbide Tipped)	Range mm
Parallelism	4µm upto 0-50mm 5µm For 50-75mm 6µm For 75-125mm 8µm For 125-175mm 10µm For 175-200mm 12µm For 250-300mm	0-25 25-50 50-75 75-100 100-125 125-150 150-175 175-200 200-225 225-250 250-275 275-300
Movement of Measuring Anvils	2mm	
Flatness of Anvil	0.0015mm	
Repeatability	0.001mm	
Measuring Force	6N upto 75mm, 7N For 75-125mm, 7.5N For 125-200mm, 8N For 200-300mm	

Applications

- External Diameter Checking
- Dial Snap Gauge is a convenient instrument used for checking mass produced components with speed & precision



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